~~EQUIP. TYPE R390A/URR EXP. NO.~~

~~COL. 540 7560 002~~

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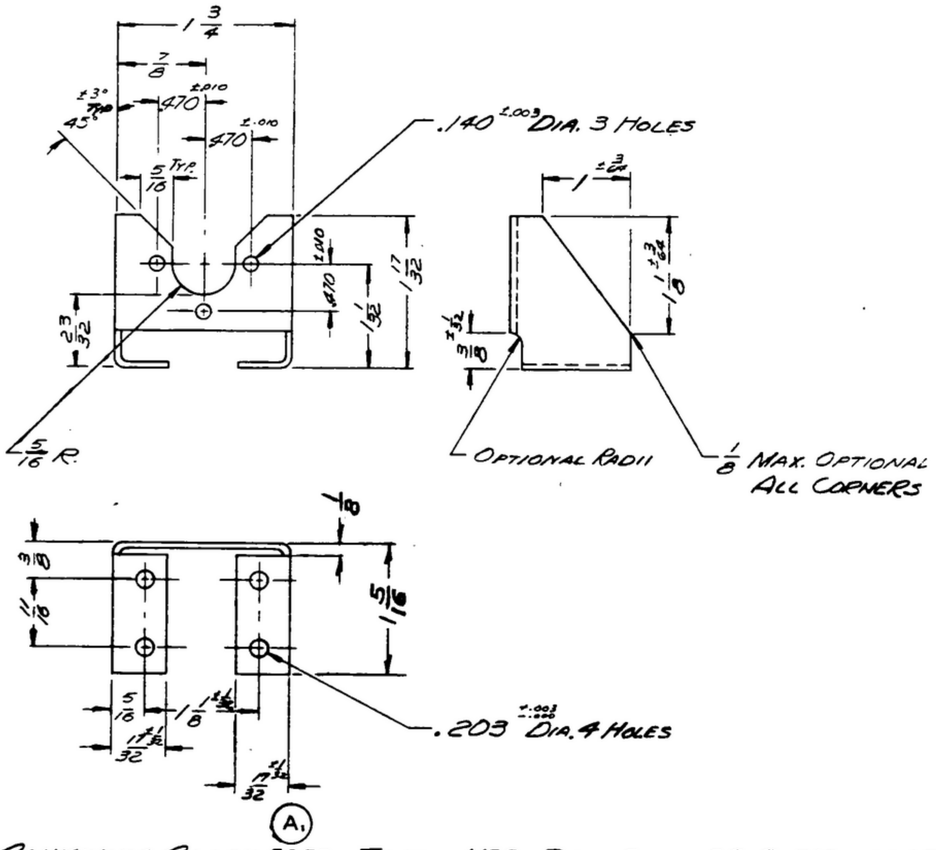
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

~~* SWE APPROVAL~~
~~SYM PR 10042-2~~

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
A1	A1 5052 WAS 525	10 OCT 59	42428-PC 59-A1-51 REV'D PME



ALUMINUM ALLOY 5052, TEMPER H32, PER SPEC QQ-A-318 .064 THICK

FINISH: E513 PER SPEC MIL-F-14072.
~~*COLLINS 580 0036 00~~

NOTES:

1. INSIDE BEND RADII 5/64 MAX.

~~COLLINS PART NO.~~	~~ITEM~~	~~REQD~~	~~PART NO.~~	~~DESCRIPTION~~	~~MATL~~	~~MATL SPEC~~

LIST OF MATERIAL ~~COLLINS PART NO. 558 0347 003~~

~~558 0356 002~~	~~1~~	SM-B-249006	SC-DL-248775
~~COLLINS NO.~~	~~QTY~~	NEXT ASSY	USED ON

APPLICATION

DRAWN ECS | CHECKED Williams | APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO.~~
~~CEDAR RAPIDS, IOWA~~
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 20 DEC 55

BRACKET-B.F.O.

SCALE 1/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-248997

PD-794—874-2071-11—A4798—299507

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE